

ARTISAN
CUSTOM DOORWORKS



Beyond Elegance



Prelude

SERIES OF FINE VINYL CARRIAGE DOORS



PRELUDE SERIES COLLECTIONS

The Prelude Series brings together low maintenance materials, innovative construction techniques and fine detailing. Crafted using cellular vinyl face boards and flat panels on a steel insulated frame, Prelude is highly durable and moisture resistant. Prelude has countless design possibilities and plenty of great styling options that are sure to enhance a home's architectural charm.

Three Popular Carriage Door Designs

The Prelude Series is available in Swing, Trifold, and Bifold designs to compliment many styles of homes.

Standard and Custom Sizes

Choose from 7ft, 8ft, and 9ft heights in both single and double wide configurations to fit new or existing openings, or specify a custom size.

Low Maintenance

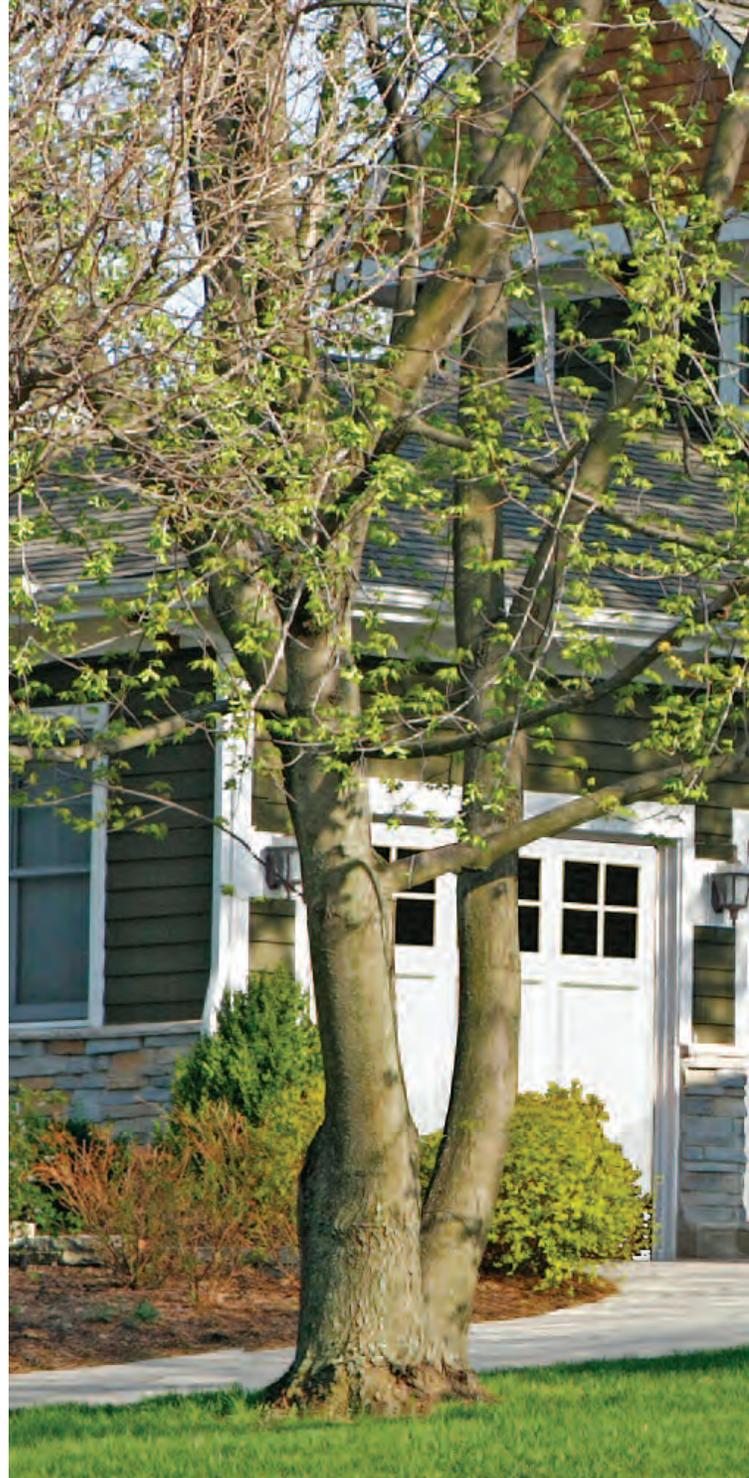
Prelude's exterior face boards and panels resist moisture, cracking, insects, decay and cracking for minimal upkeep.

No Visible Fasteners

Hidden fastening techniques and dependable bonding eliminates screw hole filler marks.

Energy Efficient

Insulating properties of cellular vinyl face boards and steel foam core frame combine for calculated R-value of 7.8.



PR-TF-24L-6FP (double); PR-TF-12L-3FP (single).

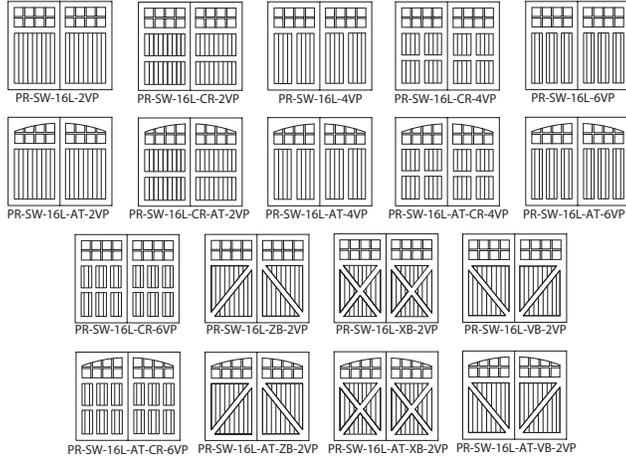




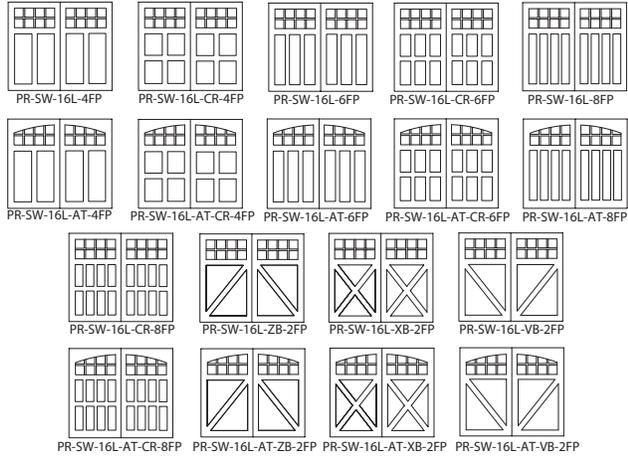
PRELUDE SERIES - DOOR GALLERY

SWING STYLE. 16 lites shown, others available.

Flat Vinyl Panels & V-Groove Milling

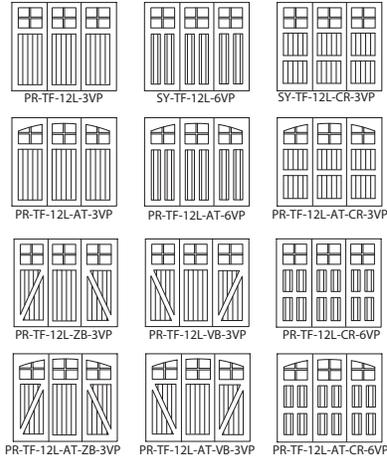


Flat Vinyl Panels

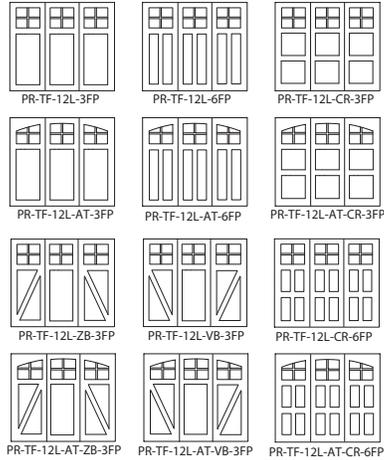


TRIFOLD STYLE. 12 lites shown, others available.

Flat Vinyl Panels & V-Groove Milling

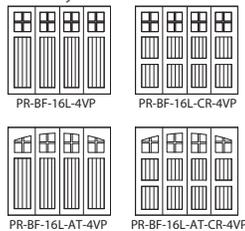


Flat Vinyl Panels

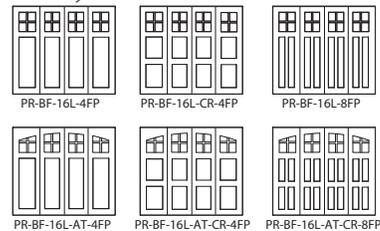


BIFOLD STYLE. 16 lites shown, others available.

Flat Vinyl Panels & V-Groove Milling

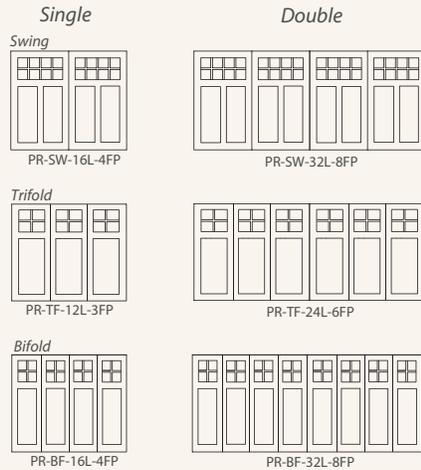


Flat Vinyl Panels



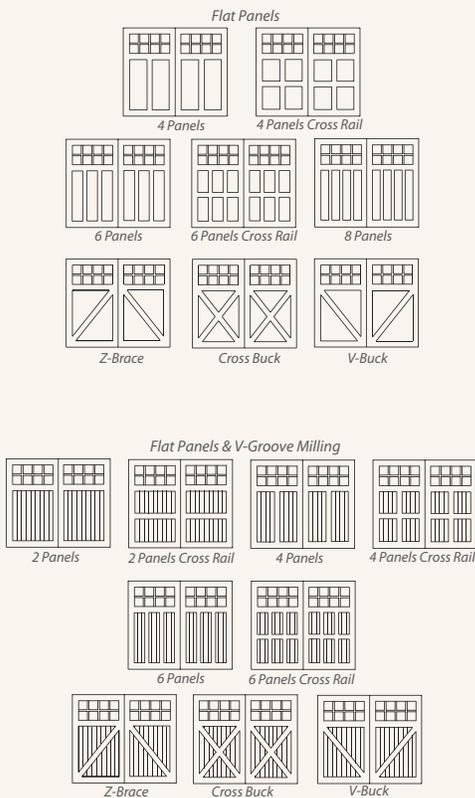


DOOR TYPES & SIZES (Examples)



Door Style	No. of Panels Across		
	Swing	Trifold	Bifold
Single Doors	2,4,6	3,6	4,8
Double Doors (>12'wide)	4,8,12,16	6,12	8,16

PANEL & TRIM OPTIONS (Shown in 16 lite Swing Styles)



WINDOW PATTERNS

Arches and solid tops also available.

Group A Swing Styles



8 Lites Per Panel



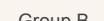
6 Lites Per Panel



4 Lites Per Panel



3 Lites Per Panel



6 Lites Per Panel



4 Lites Per Panel



3 Lites Per Panel



2 Lites Per Panel



2 Lites Per Panel

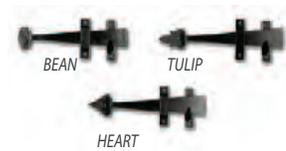
ARTISAN DECORATIVE HARDWARE

Hand-forged with black powder coated finish. Available in two thicknesses: $\frac{1}{4}$ " and $\frac{3}{16}$ ". Specify aluminum for seacoast environments.

Strap Hinges: Straight or Arched

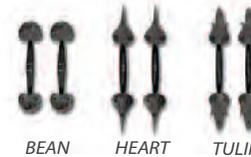


Latches



NOTE: LATCHES $\frac{1}{4}$ " THICKNESS ONLY

Pull Handles

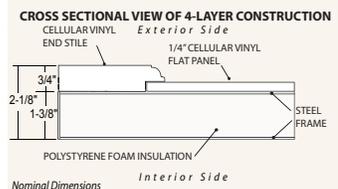


DOOR STOPS

Cellular vinyl door stop is optional. Specify vinyl seal color: white, sandtone, gray, brown.

DOOR SPECIFICATIONS & CONSTRUCTION

- Frame consists of 4-layer construction, $1-\frac{3}{8}$ " thick double-sided 24 gauge steel insulated flush frame with baked-on polyester paint finish, and $5-\frac{3}{4}$ " thick cellular vinyl overlay trim boards for overall thickness of $2-\frac{1}{8}$ ".



- Face boards are mechanically-fastened together using hidden pocket hole screws for weather-tight joints, then are bonded to the steel frame. Face board dimensions: $5-\frac{3}{4}$ " end stiles/window rails; $5-\frac{3}{4}$ " bottom rail.
- Window grilles are $1-\frac{1}{4}$ " wide cellular vinyl with milled profiled edges.
- Top section height is 28". 3-sections high for 7' models, 4-sections for 8'.
- L-shaped bottom aluminum retainer and rubber seal.

WIND LOAD TESTING

Prelude can be used for coastal applications with upgraded hardware to meet specific wind code requirements.

TRACK SIZES AND FINISHES

Sizes: 15 radius (18 in headroom); 20 radius (23 in headroom); 32 radius (35 in headroom); 6 in low (10 in headroom); 3 in low (7 in headroom); Hi-lift (call factory). Headroom for door and electric opener. Available in powder coated finish: white, black and antique copper.

FIELD PAINTING

If desired and necessary, use a high-quality latex paint suitable for vinyl and follow the manufacturer's instructions. WARNING: FIELD-APPLIED PAINT COLORS OTHER THAN WHITE WILL INCREASE THE UV HEAT GAIN AND MAY CAUSE DISTORTION AND/OR DELAMINATION, THUS VOIDING THE WARRANTY. ARTISAN IS NOT RESPONSIBLE FOR PAINT MANUFACTURER'S PERFORMANCE CLAIMS.

GUARANTEED FOR QUALITY

Artisan offers a 2-year limited warranty on Prelude.



PR-BF-16L-CR-8FP Features bifold look with cross rail.

ARTISAN
CUSTOM DOORWORKS

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*Front Cover Photo: Prelude Series PR-SW-16L-4FP.
Optional Decorative Hardware: Bean Style*